

SIRUBA®

銀箭牌工業用縫紉機

INDUSTRIAL SEWING MACHINE



NEW L918 , L818 & L515 SERIES

高速单针平缝车

High speed one needle lockstitch machine.

visit us at <http://www.siruba.com/>



适用于一般细薄至特厚布料车缝 如：衬衫、西服、牛仔布、塑胶布、皮料等之缝制
For sewing on fine or extra heavy material, such as shirt, suit, jeans, plastic, leather..etc.

L818F

-

R

M

1

A

48

-

0

3

机种别

Model

L918
高级型高速单针平缝车
Advanced type High speed one
needle lockstitch machine.

L818
高速单针平缝车
High speed one needle
lockstitch machine.

L515
普通型高速单针平缝车
Popular type high speed one
needle lockstitch machine.

特性

Features

D: 微油式
Micro lubrication

R: 右切刀
Vertical cutting knife

B: 旋转式切线系统
Rotary trimming system

N: 针送系统
Needle feed

旋梭
Hook

1: 高速缝梭头
High speed hook

2: 2倍梭头
Double capacity large hook

3: 免加油式梭头
Oil free hook

车缝布料

Sewing Material

L: 薄布料
Light

M: 中厚布料
Medium

H: 厚布
Heavy

切边距离
Gauge width

操作面板

Control Panel

0:



1:



送布牙
Feed dog

- : 四条齿
4 rows of teeth

A: 三条齿
3 rows of teeth

功能

Function

功能码 Function	自动切线 Auto thread trimmer Corte hilos	快速倒缝 Speedy reverse feed	拨线杆 Wiper	自动抬押脚 Auto lifter
0	v	v	-	-
1	v	v	v	-
2	v	v	-	v
3	v	v	v	v

CHARACTERISTICS

SIRUBA®

特点

特殊设计缝纫元件机构，对于各种布料之缝制均能获得理想，满意的车缝效果。备有自动切线机型，可增加缝制效率降低成本。机身台面宽广对于缝制品之操作空间大。

CHARACTERISTICS

Special designed mechanism: resulting in consistent sewing, smooth feeding, excellent stitching, precise stitch-length and perfect operation. Automatic thread trimmer for cutting the thread automatically and quickly, to create efficient' sewing and reduce production cost. Large arm and bed space providing larger space for easier cloth handling.



L918-L1-13
高级型
Advanced type



L818F



L515-M1
普通型
Popular Type

机型 Model		L918-L1-13			
车缝布料 Sewing Material		L1 薄布料 Light		M1 中厚布料 Medium	
缝距 Stitch Length (max)		4mm		5mm	
车缝速度 R.P.M		4000		4500~5000	
针棒行程 Needle Bar Stroke		29		30.7	
针 Needle		DA X 1 #9~#10		DB X 1 #11~#14	
押具扬程 Presser Foot Lift		· 手动提升 5.5mm / Hand Lift 5.5mm · 膝动提升 13mm / Knee Lift 13mm			
梭头 Hook		1. 高速梭头 / High speed hook 2. 双倍线量高速梭头 / Double thread volume high speed hook			
功能码 Function	快速倒缝 Reverse Feeding	自动切线 Auto Thread Timmer	拨线杆 Wiper	自动抬押脚 Auto Lifter	操作面板 Control Panel
10	V	V	-	-	L-900
11	V	V	V	-	
12	V	V	-	V	
13	V	V	V	V	



L918, L818 & L515 SERIES

高速单针平缝车

High speed one needle lockstitch machine.

机型 Model	L515-M1			
车缝布料 Sewing Material	L1 薄布料 Light	M1 中厚布料 Medium	H1 厚布料 Heavy	HM1 中厚布料 Medium
缝距 Stitch Length (max)	4mm	5mm	6mm	5mm
车缝速度 R.P.M	4000	4500~5000	3500~4000	4500~5000
针棒行程 Needle Bar Stroke	29	30.7	35	35
针 Needle	DA X 1 #9~#10	DB X 1 #11~#14	DB X 1 #20~#23	DA X 1 #11~#14
押具扬程 Presser Foot Lift	· 手动提升 5.5mm / Hand Lift 5.5mm · 膝动提升13mm / Knee Lift 13mm			
梭头 Hook	1. 高速梭头 / High speed hook 2. 双倍线量高速梭头 / Double thread volume high speed hook			

机型 Model	L818F-NM1-13				
车缝布料 Sewing Material	M1 中厚布料 Medium		H1 厚布料 Heavy		
缝距 Stitch Length (max)	5mm		6mm		
车缝速度 R.P.M	4500~5000		3500~4000		
针棒行程 Needle Bar Stroke	30.7		35		
针 Needle	DB X 1 #11~#14		DB X 1 #20~#23		
押具扬程 Presser Foot Lift	· 手动提升 5.5mm / Hand Lift 5.5mm · 膝动提升13mm / Knee Lift 13mm				
梭头 Hook	1. 高速梭头 / High speed hook 2. 双倍线量高速梭头 / Double thread volume high speed hook				
功能码 Function	快速倒缝 Reverse Feeding	自动切线 Auto Thread Timer	拨线杆 Wiper	自动抬押脚 Auto Lifter	操作面板 Control Panel
10	V	V	-	-	L-600
11	V	V	V	-	
12	V	V	-	V	
13	V	V	V	V	

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KAULIN MFG. CO., LTD.



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The specification and/or appearances of the equipment described in this catalogue are subject to change because of modification without previous notice.

由於對產品的改良及更新，本產品型錄中之產品規格及外觀的修改恕不事先通知。

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